User's Manual

1045 Fixed CCD Barcode Scanner

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WARNING

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

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1. Introduction

This User's Manual contains all the information needed to operate and configure the 1045 Fixed CCD Barcode Scanner. This manual is divided into two parts. The first part of this manual describes the operation and programmable features of the scanner. And the second part of this manual is used for configuration, it contains the setup barcodes used to configure the scanner.

The 1045 scanner is one of the most versatile and flexible Fixed CCD Barcode Scanners in the world. All the features and functions required for up to date barcode readings are included. Owing to the compact design and extremely low power consumption, this scanner provides for easy installation and high product durability. The scanner can not only fulfill the requirements needed today, but also can suffice for long term usage. The main functions and features provided on 1045 are summarized below.

- Barcode Readability : Most popular barcode symbologies are supported.
- Support negative barcodes.
- Programmable Buzzer Volume and Beeping Tone
- Dual Color LED Indicator
- Multi-Interface Support : KBD Wedge, RS232 (Single/Dual Port), and Wand Emulation
- Programmable Code ID : Code ID can be individually configured for each symbology.
- Programmable Length Code
- Programmable Prefix Code
- Programmable Postfix Code
- Character Substitution
- Data Editing : Data can be reorganized according to user programmable formats. Up to three data editing formats are supported.

2. General Features

2.1 Buzzer

The buzzer of the 1045 beeps differently to indicate various operating conditions.

- **Power On Beep** : The 1045 will issue a long beep to indicate a successful power on.
- **Good Read Beep** : There are four volume levels and four beeping tones (frequencies) that user can select from when there is a good read. The available options are listed below.

  Volume : Maximum/Loud/Medium/Minimum
  Frequency : 8 / 4 / 2 / 1 kHz

- **Error Beep** : The 1045 will issue a long beep with a low tone to indicate errors.
- **Enter / Exit Configuration Beep** : The 1045 will issue 6 beeps upon entering / exiting the configuration mode.
- **Setup Beep** : In configuration mode, the 1045 will normally beep twice when a setup barcode is read. If the particular setup parameter needs more than one read, the 1045 will only issue a short beep to indicate that there are more setup barcodes needed to complete the current parameter setting.

2.2 LED Indicator

There is a dual color LED indicator on the scanner. Normally it is off, and it will turn red when there is a good read. The indicator will be green when the scanner is in configuration mode.

2.3 Scan Modes

The supported scan modes are described below.

- **Continuous Mode :** The scanner is always scanning. To read the same barcode multiple times, the barcode label must be removed from the CCD scanning window and present again.
- **Test Mode :** The scanner is always scanning. The 1045 will decode repeatedly even with the same barcode.

By default, the scan mode is Continuous mode.

2.4 Inhibit Time

If the scanner mode is set to *Continuous* mode, the scanner will prevent accidentally reading the same barcode twice by using an *Inhibit Time (Blocking Time)*. The barcode must be taken away from the scanning line longer than the *Inhibit Time* to allow second reading of the same barcode. This *Inhibit Time* can be long or short.

2.5 Reading Redundancy

This parameter is used to specify the levels of reading (decoding) security. If *No Redundancy* is selected, only one successful decoding can make the reading valid. If *Three Times Redundancy* is selected, it will take 3 successful decodes to make the reading valid. It is obvious that the more redundancy the user selects, the higher the reading security and thus the slower the reading speed. The user must compromise between decoding security and decoding speed if the security feature is needed.

2.6 Supported Symbologies

Most of the popular barcode symbologies are supported. Each symbology can be individually enabled or disabled. The 1045 will automatically discriminate and recognize all the symbologies that are enabled. The supported barcode symbologies are listed below.

- Code 39 (Standard / Full ASCII)

- Italy Pharmacode
- French Pharmacode
- Industrial 25
- Interleave 25
- Matrix 25
- Codabar (NW-7)
- UPCA (with or without Addon)
- UPCE (with or without Addon)
- EAN8 (with or without Addon)
- EAN13 (with or without Addon)
- Code 93
- Code 128
- EAN 128
- MSI
- Plessey

2.7 Negative Barcodes

The 1045 can be configured to read negative barcodes. Normally, barcodes are printed with the color of the bars darker than that of the spaces. But for negative barcodes, they are printed in the opposite sense just like negative films. The spaces of the negative barcodes are printed with a color darker than that of the bars.

3. Output Interface

The 1045 is a multi-interface scanner. It can be configured as a keyboard wedge scanner, an RS-232 scanner, or a Wand emulation scanner. Simply by replacing appropriate interface cable and configuring the desired interface type can change the output interface easily.

3.1 Keyboard Wedge Interface

3.1.1 Keyboard Type

The keyboard wedge interface is enabled by configuring / selecting keyboard type. The supported keyboard types are listed below.

- PCAT - US, French German, Italian, Swedish, Norwegian, UK, Belgium, Spanish, and Portuguese KBD
- PCXT
- PS2-30
- PS-55
- IBM 5550
- IBM 3477 TYPE (Japanese KBD)
- IBM Terminal (319X, 34XX), Memorex Telex (122Keys)
- Wyse Enhance KBD (US, French)
- DEC VT220,320,420
- Macintosh (ADB)
- Hitachi Elles
- NEC 5200
- NEC 9800
- NEC Astra
- Unisys TO-300
- Televideo 965
- ADDS 1010

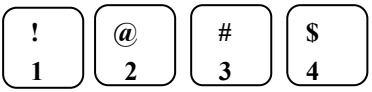
3.1.2 Keyboard Style - Alphabets

Keyboard layout style can be selected. There are three options to this setting : default layout (US or English style), AZERTY layout, and QWERTZ layout. This setting only works when the keyboard type selected is for US keyboard. The scanner will make necessary adjustment when sending the 'A', 'Q', 'W', 'Z', 'Y', and 'M' character according to this setting.

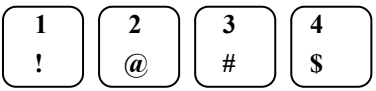
3.1.3 Keyboard Style – Digits

There are two digit layout styles as shown on the following figures. One has its digit keys on top (upper row), the other has them on bottom (lower row).

The digit layout style can be changed by configuring this setting. There are three options to this setting : **Default**, **Lower Row**, and **Upper Row**. The scanner will make necessary adjustment when sending digits according to the setting value of this parameter. This setting is meant to be used with the above setting (Keyboard Style – Alphabets) and perhaps Character Substitution setting, when support to languages not available on the scanner is needed.



Digits on Lower Row



Digits on Upper Row

3.1.4 Capital Lock Status

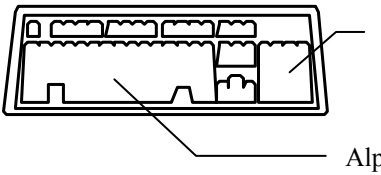
In order to send alphabets with correct case, the scanner needs to know the capital lock status of the keyboard. Incorrect settings may result in reversed case of alphabets being transmitted. There are 3 options to this parameter : *On*, *Off*, or *Auto Detection*. If this parameter is set to *Auto Detection*, the scanner will automatically detect the capital lock status of the keyboard before it transmits data. But the *Auto Detection* option is supported only when the keyboard type configured is PCAT (all available languages), PS2-30, PS55, IBM 34XX/319X, or Memorex Telex.

3.1.5 Alphabets Transmission

User can choose how alphabets are sent by configuring this parameter. The alphabets can be sent according to their case (the *Case Sensitive* option), or the case is ignored (the *Ignore Case* option) when transmitting.

3.1.6 Digits Transmission

User can choose how 1045 transmits digits by configuring this parameter. The 1045 can transmit digits by using the alphanumeric key or by using the numeric key pad. The Num Lock status of the keyboard should be ON if numeric key pad option is selected.



3.1.7 Inter-Character Delay

An inter-character delay of 0 to 255 ms can be configured to match the computer response time of the keyboard interface. The delay time configured is inserted between transmitting

every character. The longer the delay time configured, the slower the transmission speed will be. The inter-character delay is zero by default.

3.2 RS232 Interface

The RS-232 interface is enabled by reading the "Activate RS-232 Interface" label in configuration mode. User can select the desired transmission mode, flow control, baud rate, parity, and data bits to be used in this output interface.

3.2.1 Transmission Mode

There are four transmission modes supported on the 1045 when RS232 output interface is used. One of them is for single port operation, and the others are for dual port operation. Single port operation is used where the 1045 is connected directly to the host computer, whereas the dual port operation is used where the 1045 is connected between host and terminal. The interface cable for dual port operation always has two connectors, one of them is a male connector and the other one is a female connector. Under dual port operation, user can select whether data are transmitted to either ends or are transmitted to both ends. The supported transmission modes are listed below.

- Single Port
- Dual Port - Data are transmitted to male connector end.
- Dual Port - Data are transmitted to female connector end
- Dual Port - Data are transmitted to both ends.

3.2.2 Baud Rate / Parity / Data Bits

The supported baud rate, parity, and data bit are listed below.

- Baud Rate : 38400 / 19200 / 9600 / 4800 / 2400 / 1200 / 600 / 300
- Parity : None / Even / Odd
- Data bit : 8 / 7

3.2.3 Flow Control

If the single port transmission mode is selected, user can further configure the flow (handshake) control method to be used. The available options are listed below.

- No Flow Control
- Scanner Ready : The 1045 will activate the RTS signal after power on. After each good read the 1045 will then wait for the CTS signal becomes active. The data will not be sent until CTS signal becomes active.
- Data Ready : The RTS signal will be activated after each good read. The 1045 will then wait for the CTS signal becomes active. The data will not be sent until CTS signal becomes active.
- Inverted Data Ready : It is like the *Data Ready* flow control, but the RTS signal level is inverted.

3.2.4 Inter-Character Delay

An inter-character delay of 0 to 255 ms can be configured to match the computer response time. The delay time configured is inserted between transmitting every character. The longer the delay time configured, the slower the transmission speed will be. The inter-character delay is zero by default.

3.3 Wand Emulation

The Wand Emulation output interface is enabled by reading the "Activate Wand Emulation" label in configuration mode. User can select the signal levels of the normal status and bar status to be used in this output interface.

3.3.1 Normal Status

This setting specifies the signal level of the normal state when not transmitting a barcode image.

3.3.2 Bar Status

This setting specifies the signal level used to represent a bar when transmitting a barcode image.

3.4 PC Term Mode

The PC Term mode is enabled by reading the "Activate PC Term" label in configuration mode. The user can select US style keyboard or French style keyboard depends on which activation label is read.

User can then select the desired baud rate, parity, and data bits to be used in this output interface. The Inter-Character Delay and Capital Lock Status settings can also be configured.

4. Symbology Parameters

This section describes user configurable parameters which are pertaining to barcode symbologies.

4.1 Code39

- **Standard / Full ASCII Code 39** : User can choose to read either Standard Code 39 or Full ASCII Code 39 by configuring this parameter.
- **Start/Stop Transmission** : This parameter specifies whether the start/stop characters of Code 39 are included in the data being transmitted.
- **Checksum Verification** : This parameter specifies whether the 1045 will perform checksum verification when decoding Code39 barcodes. If the checksum is incorrect, the barcode will not be read.
- **Checksum Transmission** : This parameter specifies whether the checksum character are included in the data being transmitted.

4.2 Italy / French Pharmacode

For Italy /French Pharmacode, there is always a checksum character included in the barcode. So the checksum verification is always performed when decoding these symbologies. User though can choose whether the checksum character is to be transmitted or not. The start / stop transmission of this code shares the same setting of Code 39.

- **Checksum Transmission** : This parameter specifies whether the checksum character are included in the data being transmitted.

4.3 Industrial / Interleave / Matrix 25

- **Start / Stop Selection** : This parameter provides the readability of all 2 of 5 symbology variants. For

example, flight tickets actually use an Industrial 25 barcode but with Interleave 25 start / stop. In order to read this barcode, the **start / stop selection** parameter of Industrial 25 should set to '**Interleave 25'**.

- **Checksum Verification** : This parameter specifies whether the 1045 will perform checksum verification when decoding these barcodes. If the checksum is incorrect, the barcode will not be read.
- **Checksum Transmission** : This parameter specifies whether the checksum character are included in the data being transmitted.
- **Code Length Qualification** : Because of the weak structure of the 2 of 5 codes, a partial scan has a high probability of decoding as a valid but shorter 2 of 5 codes (known as short scan). To prevent this kind of undesired reading, the **Code Length** settings can help to insure that the correct code is read by qualifying the allowable code length. Code length parameters can be configured in two ways : **Fixed Code Length** or **Max / Min Code Length**. If the fixed code length is selected, up to 2 fixed lengths can be specified. And if max / min code length is selected, the max length and the min length must be specified, and the 1045 will only accept those codes with lengths fall between max / min length specified.
- **Read Odd Number of Digits** : This parameter is available only to the Interleave 25. This parameter must be enabled in order to read Interleave 25 labels which contain odd number of digits.

4.4 Codabar

- **Start/Stop Transmission** : This parameter specifies whether the start/stop characters of Codabar are included in the data being transmitted.

- **Start / Stop Selection** : Four different start / stop pairs can be selected as start / stop characters as listed below.
  abcd / abcd
  abcd / tn*e
  ABCD / ABCD
  ABCD / TN*E
- **CLSI Conversion** : If this parameter is enabled, the 1045 will perform the CLSI conversion when a 14 digits Codabar barcode is read.

4.5 UPCE

- **System Number Selection** : The UPCE comes with 2 flavors : S**ystem Number 0** and S**ystem Number 1**. These two differ in the way data are encoded. The system number 1 is the new UPCE extension to the ordinary UPCE (system number 0). User can have the choice of enabling both system numbers or just system number 0.

Warning : Because of the way system number 1 is encoded, if both system numbers are enabled, user might suffer from short scanning UPCA or EAN13 into UPCE system number 1 barcodes.

- **Convert to UPCA** : If this parameter is enabled, the UPCE read will be expanded into UPCA, and the following processing will follow the parameters configured for UPCA.
- **System Number Transmission** : If this parameter is enabled, the system number will be included in the data being transmitted.
- **Checksum Transmission** : If this parameter is enabled, the checksum character will be included in the data being transmitted.

4.6 EAN8

- **Convert to EAN13** : If this parameter is enabled, the EAN8 read will be expanded into EAN13, and the following processing will follow the parameters configured for EAN13.
- **Checksum Transmission** : If this parameter is enabled, the checksum character will be included in the data being transmitted.

4.7 UPCA

- **Convert to EAN13** : If this parameter is enabled, the UPCA read will be expanded into EAN13, and the following processing will follow the parameters configured for EAN13.
- **System Number Transmission** : If this parameter is enabled, the system number will be included in the data being transmitted.
- **Checksum Transmission** : If this parameter is enabled, the checksum character will be included in the data being transmitted.

4.8 EAN13

- **ISBN / ISSN Conversion** : If these parameters are enabled, the 1045 will convert the code read into ISBN or ISSN code if the formats are correct (EAN13 codes start with 978 or 979 for ISBN, and 977 for ISSN).
- **Checksum Transmission** : If this parameter is enabled, the checksum character will be included in the data being transmitted.

4.9 MSI

- **Checksum Verification** : Three kinds of checksum calculations can be implemented into MSI code : **Single Modulo 10**, **Double Modulo 10**, or **Modulo 11 & 10** checksum. If the checksum character is incorrect, the barcode will not be read.
- **Checksum Transmission** : User can control how the checksum is transmitted by configuring this parameters.
    1) Transmitted
    2) Last digit not transmitted
    3) Last 2 digits not transmitted
- **Code Length Qualification** : Because of the weak structure of the MSI code, a partial scan has a high probability of decoding as a valid but shorter MSI codes (known as short scan). To prevent this kind of undesired readings, the Code Length settings can help to ensure that the correct code is read by qualifying the allowable code length. Code length limitations can be set in 2 ways : **Fixed Code Length** and **Max / Min Code Length**. If the fixed code length is selected, up to 2 fixed lengths can be specified. And if max / min code length is selected, the max length and the min length must be specified, and the 1045 will only accept those codes with lengths fall between max / min length specified.

4.10 Plessey

- **Convert to UK Plessey** : If this parameter is enabled, the 1045 will change each occurrence of the character 'A' into character 'X' in the code.
- **Checksum Transmission** : If this parameter is enabled, the checksum characters (two characters) will be transmitted together with data.

5. Data Output Format

Data read by the 1045 will be processed in the following sequence (RS232 and Keyboard Wedge interfaces only).

1) The character substitution is performed on the barcode data.
2) The Code ID and the Length Code (if they are enabled) are inserted at the beginning of the data as shown below.

   [Code ID] [Length Code] [Data]
3) The resulting data of step 1 will be processed by the editing formats. For details, please refer to the section "Data Editing".
4) And finally the Prefix Code and the Postfix Code will be added before transmission.

   [Prefix Code] [Resulting Data of Step 3] [Postfix Code]

5.1 Character Substitution

There are three character substitution settings on the scanner. These settings are configured on a character base. That is, a specific character is to be substituted by an another character. The character substitution is performed on every occurrence of the characters specified in these settings. Be aware, the substitution is performed **only** on the barcode itself (exclude Prefix Code, Postfix Code, Code ID, Length Code or any Additional Field) and is performed before editing mode processing.

If only the character to be replaced is specified, every occurrence of that character in the barcode will be taken away.

5.2 Prefix / Postfix Code

Up to four characters of prefix / postfix code can be configured for the 1045.

5.3 Code ID

Up to two characters of Code ID can be configured for each symbology. To minimize the Code ID configuration efforts, the 1045 provides five predefined Code ID Sets that user can select from. User can first select one of the Code ID Sets and then make desired modifications. The pre-defined Code ID Sets are shown below.

	Set 1	Set 2	Set 3	Set 4	Set 5
Code 39	A	C	Y	M	A
Italy Pharmacode	A	C	Y	M	A
French Pharmacode	A	C	Y	M	A
Industrial 25	C	H	H	H	S
Interleave 25	D	I	Z	I	S
Matrix 25	E	G	G	G	S
Codabar	F	N	X	N	F
Code 93	I	L	L	L	G
Code 128	H	K	K	K	C
UPCE	S	E	C	E	E
EAN8	P	B	B	FF	E
EAN13	M	A	A	F	E
MSI	V	V	D	P	M
Plessey	W	W	E	Q	P
UPCA	M	A	A	F	E

5.4 Length Code

Two digits Length Code representing the length of data (character count) can be inserted in front of data being transmitted. This Length Code parameter can be individually enabled or disabled for each barcode symbology.

6. Data Editing

The 1045 scanner provides advanced data editing functions for data formatting. Data editing is performed according to user configured editing formats. Up to three editing formats can be configured.

Data is divided into fields by user specified rules. These fields together with user configurable additional fields constitute the data actually sent to the host computer. The detailed descriptions and the configuration procedures of the editing format are described in this section.

6.1 Select Editing Format

To start configuring an editing format, the editing format to be configured must first be selected. Once it is selected, the parameters pertaining to editing format (applicable condition, total number of field, field dividing rules, additional fields, and field transmission sequence parameters) can be configured. After all the desired parameters are configured, the "End of Format Programming" label must be read to complete the configuration of that editing format.

Note : Before completing the configuration of the editing format, if parameters other than those pertaining to editing format are read, the editing format under configuration will be aborted. User must restart the configuration again by selecting editing format to be configured.

6.2 Restore Default Format

After the editing format to be configured is selected, user can read the "Restore Default Format" label to put the editing format back to default setting. The default settings of the editing format are listed below.

- Applicable Code Type : All
- Applicable Length : Both max and min length are zero.

- Matching string : Empty
- Matching String Location : 0
- Total number of field : 1
- Field Setting : Not Configured
- Additional Fields : Empty
- Field Transmission Sequence : F1

6.3 Applicable Conditions

Three applicable conditions can be configured to qualify whether the data read by the scanner can be processed by the particular editing format. Data editing will not be performed unless all three applicable conditions are met The configurable applicable conditions are described below.

- **Code Type** : This parameter specifies the code type of the data eligible for data editing. Multiple code types can be specified for this parameter.
- **Data Length** : This parameter specifies the length (character count) of the data eligible for data editing. It is specified in the range format. The length of the data must fall between max and min length limits. If the max length and the min length configured is both zero, the scanner will not perform this length qualification.
- **Matching String and its Location** : User can specify a particular character string (up to four characters) that must appear in the data which is eligible for data editing. User can also specify where (character position, starts from one) this string should appear in the data by configuring the matching string location. If the location specified is zero, the scanner only checks for the existence of the matching string in the data. To disable the matching string qualification, just leave the matching string empty.

6.4 Total Number of Fields

Data can be divided into at most 6 fields. The total number of fields configured must be correctly specified. The fields are numbered from F1 to F6 accordingly, but only F1 to F5 can be configured. Please note that, the number of fields can be configured is always one less than total number of fields specified. The extra data characters beyond the last field configured will be automatically assigned to the next field. That is, if three fields are configured for the editing format, the data characters after F3 will be assigned to F4 automatically. This feature is quite useful especially when data of variable lengths is processed by editing formats.

6.5 Dividing Data into Fields

Data eligible for editing format is divided into fields according to user specified rules. The rule for each field can be configured in two ways.

- **Field Terminating String** : The field dividing rule can be configured by specifying the field terminating string. The field terminating string configured can be up to two characters. The scanner will search for the occurrence of this particular string in the data for the field. The field terminating string is always included in the field. User though, has the option of discarding this terminating string.
- **Field Length** : The field dividing rule can be configured by simply specifying the field length. The scanner will assign the next specified number of characters into the field.

6.6 Additional Fields

User can create up to five additional fields for each editing format. Each additional field can have at most four characters. The additional fields are numbered AF1 to AF5 accordingly.

6.7 Field Transmission Sequence

After the data fields and the additional fields are configured, user can now program the transmission sequence of these fields that comprise the final data. The "Start" label must be read before assigning the field transmission sequence. And then the desired field transmission sequence can be specified. The scanner will transmit the fields in the order (sequence) user programmed when sending data. The field transmission sequence can be assigned in any desired order and fields can also be assigned multiple times. The maximum number of fields can be assigned is twelve. After the sequence has been assigned, the "End" label must be read to complete the setting.

6.8 End of Format Programming

After all the desired parameters are configured, the "End of Format Programming" label must be read to conclude the programming of the editing format. This label is located at the bottom of every even page in the "Editing Format Parameters" section of the configuration manual.

6.9 Activate Data Editing Formats

Before data can be processed by a particular editing format, that format must be enabled. The editing formats can be enabled or disabled individually.

6.10 Exclusive Data Editing

If this parameter is enabled, all data read by the scanner must be processed by the editing format. If the data is not eligible for all enabled editing formats, the scanner will not accept the reading and the data will not be transmitted.

6.11 Programming Examples

Example 1 : Extracts data from the 10th character to the 19th character.

Total Number of Fields : 3
Field 1 : Divide field by field length, set field length to 9
Field 2 : Divide field by field length, set field length to 10
Field Transmission Sequence : F2

Example 2 : Extract the date code, item number, and quantity information from barcodes. Data is encoded in the barcode like this : From the first character to the 6th character is the date code. From the 7th character is the item number, its length is not fixed but is delimited by a '-' character. After the '-' character is the quantity information.

Data should be transmitted like this : Item number goes first, then a TAB character, and then the date code, and then another TAB character and finally the quantity.

Total Number of Fields : 3
Field 1 : Divide field by field length, set the field length to 6.
Field 2 : Divide field by field terminating string. Set terminating string to '-', and discard the terminating string.
Additional Field 1 : Set to one TAB character.
Field Transmission Sequence :
F2 AF1 F1 AF1 F3

7. Configuring 1045

Configuring the 1045 scanner is done by reading the setup labels contained in the Configuration Manual (the second part of this manual). This section describes the procedure of configuring the 1045. Some configuration examples are also given in this section for illustration.

7.1 Enter Configuration Mode

To start the configuration, the **"Enter Setup**" label must be read. This will put the 1045 in the configuration mode. The 1045 will respond with 6 beeps. This "Enter Setup" label is located at the bottom of almost every even page of the Configuration Manual.

7.2 Default

All the parameters of the 1045 will return to their default values by reading the "Default" label. The 1045 will beep twice when the "Default" label is read.

7.3 List Setting

The current setting of all 1045 parameters can be sent to the host computer for user inspection. The listing is separated into ten pages. User can select the page of interest by reading the "Page x" label.

Page 1 : Interface, Buzzer, and Scanner Parameters
Page 2 : Prefix, Postfix, and Length Code Setting
Page 3 : Code ID
Page 4 : Readable Symbologies
Page 5 : Symbology Parameters (1/3)
Page 6 : Symbology Parameters (2/3)
Page 7 : Symbology Parameters (3/3)
Page 8 : Editing Format 1
Page 9 : Editing Format 2
Page 10 : Editing Format 3

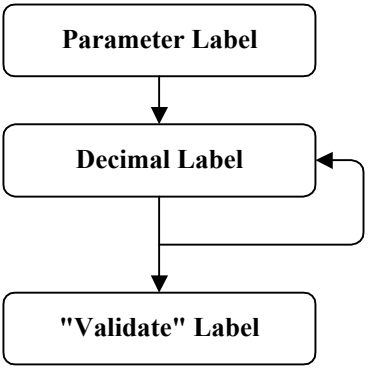
7.4 Setting Parameter Values

For most of the parameters, only one reading is required to set them to new values. The 1045 will respond with two beeps when these parameters are configured. But for some special parameters, multiple readings are required to complete the setting. The 1045 will respond with a short beep if the configuration of the parameter is still not complete. These parameters usually refer to settings of a numeric value or a string of characters, such as keyboard type, inter-character delay, prefix / postfix code, etc..

For these kinds of parameters, the label of the parameter to be configured must be read first. And then, the labels comprising the numeric value or character string are read. And finally, the "Validate" label must be read to complete the setting. The 1045 will respond with two beeps after the "Validate" label is read.

7.4.1 Numeric Parameters

The configuration procedures for numeric parameters are shown below.



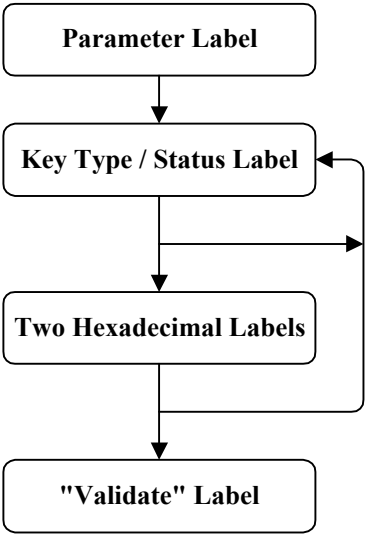
For example, to configure the Inter-Character Delay to be 15 ms, the “Inter-Character Delay” label is first read, and then the decimal digit labels “1” and “5”, and finally, the “Validate” label to complete the setting.

7.4.2 Character String Parameters

Basically, each character programmed for the character string parameters is represented by two hexadecimal digits. The two hexadecimal digits usually comprise a value which is the ASCII code equivalence of the character being programmed.

Beside the two hexadecimal digits, there is an optional key type/status can also be specified for each character of the string parameters. This optional key type/status can only be specified for some particular parameters when keyboard interface is used. These parameters are : Prefix Code, Postfix Code, Code ID, and Additional Fields of Editing Formats.

The available key type/status settings can be selected will be described briefly. The configuration procedures for character string parameters are shown below.



For example, to configure the Prefix Code to be “AB”, the “Prefix Code” label is first read, and then the hexadecimal digit labels “4”, “1”, “4”, and “2” are read, and finally, the “Validate” label to complete the setting.

7.4.3 Key Type/Status Setting

The key type/status is specified in character basis. Each character programmed is by default of *Normal* key type. A character of normal key type can have associate status settings (such as Shift, Control, and / or Alternate). Whereas a character of *Scan Code* type may not have any associate key status settings.

- **Normal Key Type:** When this label is read, the 1045 will assume the following hexadecimal digits are the ASCII code of the character being programmed. And

it will also clear all the associate key status settings made to the current character.

- **Scan Code** : When this label is read, the 1045 will assume the following hexadecimal digits are the scan code value of the character being programmed.
- **Add Shift** : The Shift key will be sent together with the character programmed.
- **Add Control (L)** : The left Control key will be sent together with the character programmed.
- **Add Alternate (L)** : The left Alternate key will be sent together with the character programmed.
- **Add Control (R)** : The right Control key will be sent together with the character programmed.
- **Add Alternate (R)** : The right Alternate key will be sent together with the character programmed.

For example, to program the Prefix Code to be "Ctrl-Shift-B", "C", the programming sequence should be :

1) "Prefix Code" label
2) "Add Control (L)" label
3) "Add Shift" label
4) "4" of the hexadecimal digit
5) "2" of the hexadecimal digit
6) "4" of the hexadecimal digit
7) "3" of the hexadecimal digit
8) "Validate"

Note : In internal representation of the characters which are specified with either scan code or associate key status, occupy two normal character space each. So the maximum number of characters can be configured for a string parameter will decrease, if these character specifications are used.

7.5 Exit Configuration Mode

Both the “Update”, and the “Exit Setup without Changes” labels will exit the 1045 from configuration mode when they are read. These two labels differ in whether to keep the new settings on the 1045 or not, as their names suggest. The 1045 will respond with 6 beeps and restart itself, if either label is read.

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Enter Setup

Restore Default Settings

Exit Setup without Changes

Configuration Through RS-232

List Setting

Page1

Page 2

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Page 8

Page 9

Page 10

Buzzer Settings

< Buzzer Enable>

Buzzer Disable

Enter Setup

• Buzzer Frequency

8 kHz

2 kHz

< 4 kHz >

1 kHz

• Buzzer Volume

< Maximum >

Medium

Loud

Minimum

Reading Redundancy Setting

< No Redundancy >

3 Times

2 Times

4 Times

Update

Scan Mode Setting

< Continuous Mode >

Test Mode

Inhibit Time

< Short >

Long

Negative Barcode Setting

Enable

< Disable >

Keyboard Wedge Parameters

• Activate and Select Keyboard Type

*

Programming Instructions : (1) Read the label. (2) Program the desired keyboard number (shown in the following table) by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

• Keyboard Table

No.	Keyboard Type
1	PCAT (US)
2	PCAT (French)
3	PCAT (German)
4	PCAT (Italy)
5	PCAT (Swedish)
6	PCAT (Norwegian)
7	PCAT (UK)
8	PCAT (Belgium)
9	PCAT (Spanish)
10	PCAT (Portuguese)
11	PS55 A01-1
12	PS55 A01-2
13	PS55 A01-3
14	PS55 001-1
15	PS55 001-81
16	PS55 001-2
17	PS55 001-82

18	PS55 001-3
19	PS55 001-8A
20	PS55 002-1, 003-1
21	PS55 002-81, 003-81
22	PS55 002-2, 003-2
23	PS55 002-82, 003-82
24	PS55 002-3, 003-3
25	PS55 002-8A, 003-8A
26	IBM 3477 (Japanese)
27	PS2-30
28	IBM 34XX/319X, Memorex
29	PCXT
30	IBM 5550
31	NEC 5200
32	NEC 9800
33	DEC VT220,320,420
34	Macintosh (ADB)
35	Hitachi Elles
36	Wyse Enhance KBD (US)
37	NEC Astra
38	Unisys TO-300
39	Televideo 965
40	ADDS 1010
41	Reserved
42	Reserved
43	Wyse Enhance KBD (French)

• Keyboard Style - Alphabets

< Default Layout >

AZERTY

QWERTZ

• Keyboard Style - Digits

< Default >

Lower Row

Upper Row

• Capital Lock Setting

Capital Lock ON

< Capital Lock OFF >

Update

• Alphabet Transmission

< Case Sensitive >

Ignore Case

• Digits Transmission

< Alphanumeric Key >

Numeric Key

• Inter-Character Delay

*

Programming Instructions : (1) Read the label. (2) Program the desired inter-character delay by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

PC Term Mode

• Activate PC Term - US

• Activate PC Term - French

Wand Emulation Parameters

• Activate Wand Emulation

• Normal Status

Hi

< Low >

• Bar Status

< Hi >

Low

Update

RS-232 Parameters

• Activate RS232 Interface

• Transmission Mode

< Single Port >

Dual Port (Tx Female End)

Dual Port (Tx Both Ends)

Dual Port (Tx Male End)

• Baud Rate

38400

< 9600 >

2400

600

19200

4800

1200

300

Enter Setup

• Parity

Even

Odd

< No Parity >

• Data Bit

< 8 >

7

• Flow Control (single port only)

< None >

Scanner Ready

Data Ready

INV. Data Ready

• Inter-Character Delay

*

Programming Instructions : (1) Read the label. (2) Program the desired inter-character delay by reading Decimal Digits on page 50. (3) Read the “Validate” label

Update

(also on page 50) to complete this setting.

Prefix / Postfix Settings

Prefix Code *

Postfix Code *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. If keyboard interface is used, the associate key type/status can also be specified. The associate key type/status (if specified) must be selected before each character being programmed. (3) Read the "Validate" label (also on page 51) to complete this setting.

Character Substitution

Set 1

Set 2

Set 3

* Programming Instructions : (1) Read the label. (2) Program the character to be substituted by reading Hexadecimal Digits on page 51. Two hexadecimal digits are required. (3) Program the substituting character by reading Hexadecimal Digits also on page 51. This character can be omitted. If programmed, two

hexadecimal digits are required. (4) Read the “Validate” label (also on page 51) to complete this setting.

Code ID Selection

• Clear All Code ID Settings

• Select Code ID Set

Set 1

Set 2

Set 3

Set 4

Set 5

Update

Code ID Setting

Code 39 *

French Pharmacode *

Interleave 25 *

Codabar *

UPCE *

EAN13 *

Code 128 *

Plessey *

Italy Pharmacode *

Industrial 25 *

Matrix 25 *

UPCA *

EAN8 *

Code 93 *

MSI *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading

Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. If keyboard interface is used, the associate key type/status can also be specified. The associate key type/status (if specified) must be selected before each character being programmed. (3) Read the "Validate" label (also on page 51) to complete this setting.

Length Code Setting

• Code 39 Length Code

Enable

< Disable >

• Italy Pharmacode Length Code

Enable

< Disable >

• French Pharmacode Length Code

Enable

< Disable >

Update

• Industrial 25 Length Code

Enable

< Disable >

• Interleave 25 Length Code

Enable

< Disable >

• Matrix 25 Length Code

Enable

< Disable >

• UPCA Length Code

Enable

< Disable >

• UPCE Length Code

Enable

< Disable >

• EAN8 Length Code

Enable

< Disable >

• EAN13 Length Code

Enable

< Disable >

• Code 93 Length Code

Enable

< Disable >

Update

• Code 128 Length Code

Enable

< Disable >

• EAN128 Length Code

Enable

< Disable >

• MSI Length Code

Enable

< Disable >

• Plessey Length Code

Enable

< Disable >

• Code 39

< Enable >

Disable

• Italy Pharmacode

Enable

< Disable >

• French Pharmacode

Enable

< Disable >

• Industrial 25

< Enable >

Disable

Update

• Interleave 25

< Enable >

Disable

• Matrix 25

Enable

< Disable >

• Codabar

< Enable >

Disable

• Code 93

< Enable >

Disable

• Code 128

< Enable >

Disable

• EAN128

Enable

< Disable >

• MSI

Enable

< Disable >

• Plessey

Enable

< Disable >

• UPCA

< Enable No Addon >

Disable No Addon

Enable Addon2

< Disable Addon2 >

Enable Addon5

< Disable Addon5 >

Update

• UPCE

< Enable No Addon >

Enable Addon2

Enable Addon5

Disable No Addon

< Disable Addon2 >

< Disable Addon5 >

• EAN8

< Enable No Addon >

Enable Addon2

Enable Addon5

Disable No Addon

< Disable Addon2 >

< Disable Addon5 >

• EAN13

< Enable No Addon >

Enable Addon2

Enable Addon5

Disable No Addon

< Disable Addon2 >

< Disable Addon5 >

Code39 Parameters

• Standard / Full ASCII Code39

< Standard >

Full ASCII

• Start / Stop Transmission

Enable

< Disable >

Update

• Checksum Verification

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

Italy Pharmacode Parameters

• Checksum Transmission

< Enable >

Disable>

French Pharmacode Parameters

• Checksum Transmission

< Enable >

Disable

Industrial 25 Parameters

• Start / Stop Selection

< Industrial 25 >

Interleave 25

Matrix 25

• Checksum Verification

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

Update

• Max / Min Code Length Qualification

Select Max / Min Length Qualification

Max Length *

Min Length *

• Fixed Code Length Qualification

Select Fixed Length Qualification

Fixed Length 1 *

Fixed Length 2 *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Interleave 25 Parameters

• Start / Stop Selection

Industrial 25

Matrix 25

< Interleave 25 >

• Read Odd Number of Digits

Enable

< Disable >

• Checksum Verification

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

Update

• Max / Min Code Length Qualification

Select Max / Min Length Qualification

Max Length *

Min Length *

• Fixed Code Length Qualification

Select Fixed Length Qualification

Fixed Length 1 *

Fixed Length 2 *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

• Start / Stop Selection

Industrial 25

Interleave 25

< Matrix 25 >

• Checksum Verification

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

Update

• Max/Min Code Length Qualification

Select Max / Min Length Qualification

Max Length *

Min Length *

• Fixed Code Length Qualification

Select Fixed Length Qualification

Fixed Length 1 *

Fixed Length 2 *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Codabar Parameters

• Start / Stop Transmission

Enable

< Disable >

• Start / Stop Selection

< abcd / abcd >

abcd / tn*e

ABCD / ABCD

ABCD / TN*E

• Convert to CLSI

Enable

< Disable >

Update

Plessey Parameters

• Convert to UK Plessey

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

MSI Parameters

• Checksum Verification

< Single Modulo 10 >

Double Modulo 10

Modulo 11 & 10

• Checksum Transmission

< Last digit not Transmitted >

Transmitted

Last 2 Digits not Transmitted

• Max / Min Code Length Qualification

Select Max / Min Length Qualification

Max Length *

Min Length *

• Fixed Code Length Qualification

Select Fixed Length Qualification

Fixed Length 1 *

Fixed Length 2 *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Update

EAN128 Parameters

• Field Separator

*

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. If keyboard interface is used, the associate key type/status can also be specified. The associate key type/status (if specified) must be selected before each character being programmed. (3) Read the "Validate" label (also on page 51) to complete this setting.

EAN8 Parameters

• Convert to EAN13

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

• Convert to EAN13

< Enable >

Disable

• System Number Transmission

< Enable >

Disable

• Checksum Transmission

< Enable >

Disable

Update

• System Number Selection

System Number 0 and 1

< System Number 0 only >

• Convert to UPCA

Enable

< Disable >

• System Number Transmission

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

EAN13 Parameters

• ISBN Conversion

Enable

< Disable >

• ISSN Conversion

Enable

< Disable >

• Checksum Transmission

< Enable >

Disable

Update

Activate Editing Formats

• Format 1

Enable

< Disable >

• Format 2

Enable

< Disable >

• Format 3

Enable

< Disable >

• Exclusive Data Editing

Yes

< No >

• Format Selection

Format 1

Format 2

Format 3

• Restore Default Format

• Applicable Data Length

Maximum Length *

Minimum Length *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Update

• Matching String of Applicable Data

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. (3) Read the “Validate” label (also on page 51) to complete this setting.

• Location of Matching String

Programming Instructions : (1) Read the label. (2) Program the desired location by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

• Total Number of Fields

1

2

3

4

5

6

• Applicable Code Type

All

Code 39

French Pharmacode

Interleave 25

Codabar

Code 128

UPCE No Addon

Clear

Italy Pharmacode

Industrial 25

Matrix 25

Code 93

EAN128

UPCE Addon2

Update

UPCE Addon5

EAN8 Addon2

EAN13 No Addon

EAN13 Addon5

UPCA Addon2

MSI

EAN8 No Addon

EAN8 Addon5

EAN13 Addon2

UPCA No Addon

UPCA Addon5

Plessey

End of Format Programming

• Field1 Setting

Divide Field by
Field Terminating String

Field Terminating String *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. (3) Read the “Validate” label (also on page 51) to complete this setting.

Include Terminating String

Discard Terminating String

Divide Field by Field Length

Field Length *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Update

• Field2 Setting

Divide Field by Field Terminating String

Field Terminating String *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. (3) Read the “Validate” label (also on page 51) to complete this setting.

Include Terminating String

Discard Terminating String

Divide Field by Field Length

Field Length *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

• Field3 Setting

Divide Field by
Field Terminating String

Field Terminating String *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. (3) Read the “Validate” label (also on page 51) to complete this setting.

Include Terminating String

Discard Terminating String

Divide Field by Field Length

Field Length *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Update

• Field4 Setting

Divide Field by
Field Terminating String

Field Terminating String *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. (3) Read the “Validate” label (also on page 51) to complete this setting.

Include Terminating String

Discard Terminating String

Divide Field by Field Length

Field Length *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

• Field5 Setting

Divide Field by
Field Terminating String

Field Terminating String *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. (3) Read the “Validate” label (also on page 51) to complete this setting.

Include Terminating String

Discard Terminating String

Divide Field by Field Length

Field Length *

Programming Instructions : (1) Read the label. (2) Program the desired length by reading Decimal Digits on page 50. (3) Read the “Validate” label (also on page 50) to complete this setting.

Update

• Additional Fields Setting

Additional Field 1 *

Additional Field 2 *

Additional Field 3 *

Additional Field 4 *

Additional Field 5 *

Programming Instructions : (1) Read the label. (2) Program the desired character string by reading Hexadecimal Digits on page 51. One character consists of 2 hexadecimal digits. If keyboard interface is used, the associate key type/status can also be specified. The associate key type/status (if specified) must be selected before each character being programmed. (3) Read the "Validate" label (also on page 51) to complete this setting.

● Field Transmission Sequence

Start

Field 1

Field 2

Field 3

Field 4

Field 5

Field 6

Additional Field 1

Additional Field 2

Additional Field 3

Additional Field 4

Additional Field 5

End

Programming Instructions : (1) Read the ‧tart” label. (2) Program the desired transmission sequence by reading the Field / Additional Field labels. (3) Read the “End” label to complete this setting.

Update

Decimal Digits

0

1

2

3

4

5

6

7

8

9

- **Validate**

Hexadecimal Digits

0

1

2

3

4

5

6

7

8

9

A

B

C

D

E

F

- **Validate**

Update

Key Type

< Normal >

Scan Code

Key Status

Add Shift

Add Control (L)

Add Alternate (L)

Add Control (R)

Add Alternate (R)

KBD Wedge Character Table

	0	1	2	3	4	5	6	7	8
0		F2	SP	0	@	P	`	p	⓪
1	Ins	F3	!	1	A	Q	a	q	①
2	Del	F4	"	2	B	R	b	r	②
3	Home	F5	#	3	C	S	c	s	③
4	End	F6	$	4	D	T	d	t	④
5	Up	F7	%	5	E	U	e	u	⑤
6	Down	F8	&	6	F	V	f	v	⑥
7	Left	F9	'	7	G	W	g	w	⑦
8	BS	F10	(	8	H	X	h	x	⑧
9	HT	F11	)	9	I	Y	i	y	⑨
A	LF	F12	*	:	J	Z	j	z	
B	Right	ESC	+	;	K	[	k	{	
C	PgUp	Exec	,	<	L	\	l	|	
D	Enter		-	=	M	]	m	}	
E	PgDn		.	>	N	^	n	~	
F	F1		/	?	O	_	o	Dly	Enter*

Dly : Delay 100 ms

Enter* : Enter Key of the Numeric Key Pad

⓪…⑨ : Digits of Numeric Key Pad

RS-232 Character Table

	0	1	2	3	4	5	6	7
0		DLE	SP	0	@	P	`	p
1	SOH	DC1	!	1	A	Q	a	q
2	STX	DC2	"	2	B	R	b	r
3	ETX	DC3	#	3	C	S	c	s
4	EOT	DC4	$	4	D	T	d	t
5	ENQ	NAK	%	5	E	U	e	u
6	ACK	SYN	&	6	F	V	f	v
7	BEL	ETB	'	7	G	W	g	w
8	BS	CAN	(	8	H	X	h	x
9	HT	EM	)	9	I	Y	i	y
A	LF	SUB	*	:	J	Z	j	z
B	VT	ESC	+	;	K	[	k	{
C	FF	FS	,	<	L	\	l	|
D	CR	GS	-	=	M	]	m	}
E	SO	RS	.	>	N	^	n	~
F	SI	US	/	?	O	_	o	DEL